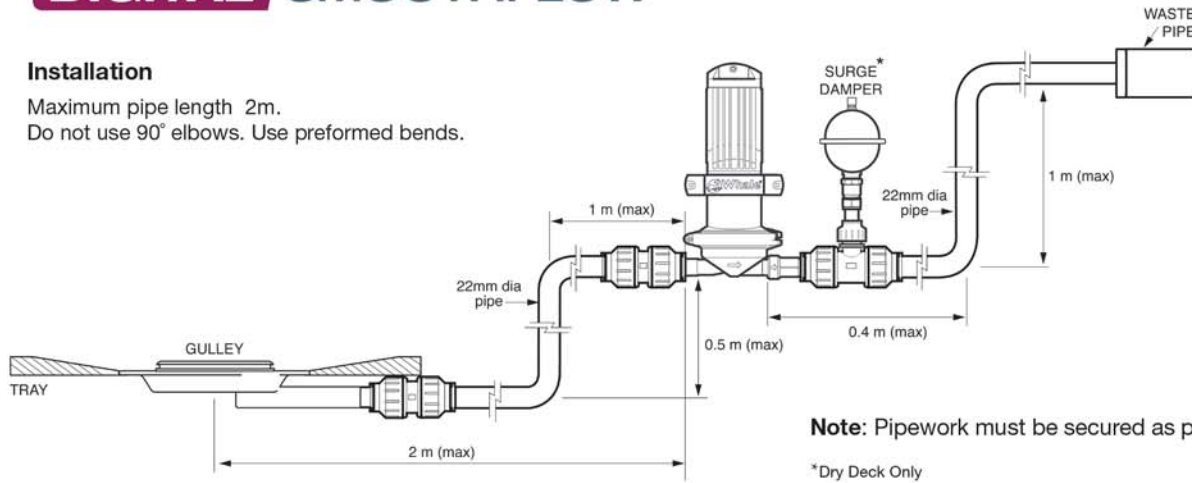


# DRY DECK® DIGITAL SMOOTHFLOW



## Installation

Maximum pipe length 2m.  
Do not use 90° elbows. Use preformed bends.



### Horizontal to waste pipe

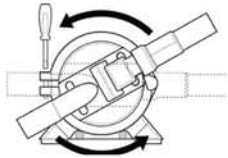
To increase pump life ensure that 1¼" or 1½" pipe is used with a gravity fall where the pipe length is greater than 1m. If less than 1m uses 22mm pipe.

**Note:** Pipework must be secured as per manufacturers instructions.

\*Dry Deck Only

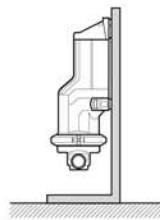
## Tips

Rotate pump head to simplify pipe run to gully. Ensure clamp ring is retightened.

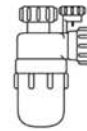


Cover gully drain opening during installation of wetroom. Clear any debris before operating pump.

Do not mount the pump to a stud wall or a dry wall. Pump vibration will cause noise. Mount pump to a solid wall or off the floor on a bracket.



Use anti syphon trap on basin if connecting into sink waste pipe.



If used in conjunction with a macerator pump suitable for the type of installation, feed pump discharge into top of macerator.

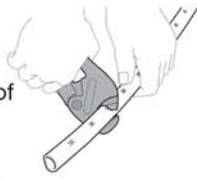


**!** All electrical components must be accessible

# DRY DECK® DIGITAL SMOOTHFLOW



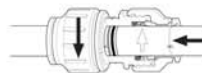
**Pipework**  
Ensure clean right angle cut of pipe. No burrs. Cut pipe on V mark indicated.



Spray inside fitting and pipe with pipe manufacturer's silicone lubricant.



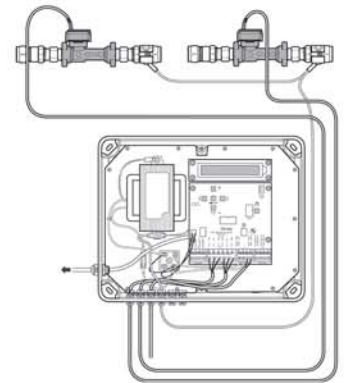
Push fitting fully home. Twist lock in place to secure.



**Fittings**  
Do not use 90° elbows or inserts as these restrict flow.



Use formed bends.

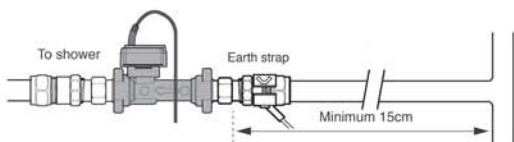


Do not run sensor cables beside mains or pump wires. This will cause a false signal to be generated.

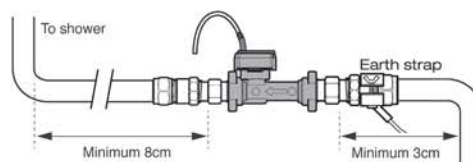
**!** Always fit earth clamps. Use wire 1.5mm<sup>2</sup>

## Fitting Flow Sensor

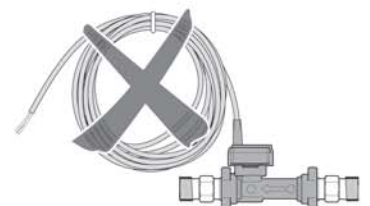
Sensor cable - Yellow cable is for temperature and is unused.



Distance from 'T'



Distance from bends



Do not coil sensor cable. Use a straight run cut to size.

**!** All electrical components must be accessible